KOKU-KU-KI-640

No. TCD-4114A-1-2008

Date of Issue: October 2, 2008

Japan Civil Aviation Bureau

TAIKUSEI-KAIZEN-TSUHO

<u>Airworthiness Directive</u>

The undermentioned examinations or modifications are mandatory.

1. Applies to : Kawasaki Model BK117, BK117A-3, BK117A-4, BK117B-1, BK117-B-2 and BK117C-1, with Main Rotor Blade, <u>P/N 117-150041, 117-150051, 117-150071, 117-150081, 117-151311, 117-151331, 117-151371 and 117-151371V001</u>

2. Compliance is required as indicated, unless already accomplished.

To prevent detachment of balance weight from main rotor blade which could result in extraordinary vibration, accomplish the following.

- 2.1 Before next flight, after the effective data of this AD, revise the KHI-BK117 Maintenance Manual, so that the manual contains at least revision no. 14 for KHI-BK117, BK117A-3, BK117A-4, BK117B-1 and BK117B-2 and revision no. 2 for KHI-BK117C-1 respectively.
- 2.2 Perform the inspection in accordance with the inspection interval and method mentioned in the KHI-BK117 Maintenance Manual revised by section 2.1.
- 2.3 If the inspection results are out of the allowable limit which is mentioned in the KHI-BK117 Maintenance Manual, contact the KHI Customer Service and prohibit the flight until doing action per a method advised by the KHI.
- 2.4 An alternative means of compliance with this AD may be used, if approved by the Director-General of JCAB.

3. Remarks

- 3.1 This AD becomes effective on October 16, 2008.
- 3.2 This AD revises a part of TCD-4114A (effected on March 28, 2006). The revised part corresponds to the underlined part, the part which is not

underlined is non-revised part. Therefore, regarding non-revised part, execute the inspection, the repair, the exchange, the modification or etc. in the compliance time which is indicated on pre-revised AD.

3.3 Kawasaki Service Bulletin No.KSB-117-115A dated January 27, 2006, No.KSB-117-115A-1 dated September 11, 2008 and later JCAB approved revisions pertain to this subject.

This is the English translation. In case of any difficulty, refer to the Japanese original text.