

# VEHICLE SAFETY/POLLUTION RECALL CAMPAIGN IN JAPAN

Domestic/Import Vehicles

CAMPAIGN No.	Gai-4071	DATE	21 <sup>th</sup> Oct, 2025
MANUFACTURER	BMW (Japanese Importer: BMW Group Japan Corp.)		
DESCRIPTION OF DEFECT	On affected vehicles the cell modules of the HV battery were not produced according to specification. During the module production the cells will be “stacked” and then pressed to a target length with a defined force. The module frame, consisting of the pressure plate and the side plate, is welded. During the compression process, specific modules were pressed with too much force. These modules may have a higher relaxed compression force leading to a tolerance exceeding swelling force over lifetime. This could increase the risk of a module frame failure over the lifetime. In this case a thermal event cannot be ruled out.		

TYPE	COMMERCIAL NAME	MODEL YEAR RECALLED	NUMBER OF VEHICLE
ZAA-22CF89A	BMW iX xDrive50	2021-2022	3
ZAA-22CF89S	BMW iX xDrive50	2023	2
		Total	5