

Demonstration Project on
Operable at Any Water Level Type
Horizontal Submersible Pump Applied to Pump Gate Facilities

Japan Sewage Works Agency / Nihon Techno Co., Ltd. /
Ishigaki Co., Ltd. / Joint Research Consortium

1. Demonstration Test Overview
2. Demonstration Test & Seminar
3. Independent Activities

1. Demonstration Test Overview

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1. Demonstration Test Overview

Research Title	Demonstration Project on Operable at Any Water Level Type Horizontal Submersible Pump Applied to Pump Gate Facilities
Public-Solicitation Theme	Construction of a pumping station with a short construction period and low cost that requires no large site, by utilizing operable at any water level type horizontal submersible pumps
Implementation Period	Demonstration test period: Sep 9 2020 - Mar 18 2022 Independent activity period: Apr 1 2022 - Mar 31 2023
Implementers	Japan Sewage Works Agency, Nihon Techno Co., Ltd., Ishigaki Co., Ltd.
Demonstration Site	Vinh City(at the time), Nghe An Province, Vietnam
Demonstration Technology	Operable at any water level type horizontal submersible pump applied to pump gate facilities
Verification Items	The facility was designed so that the pump could be observed smoothly changing states among “all drain operation”, “air-water mixed operation”, and “standby operation” according to the water level on the suction side.

1. Demonstration Test Overview

Need 1

Can be built quickly
and that can be built

Need 2

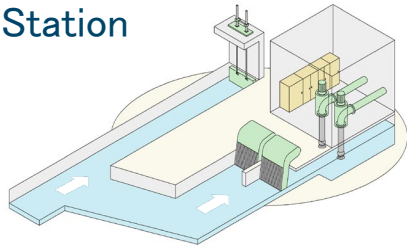
With minimal land
that can be built

Need 3

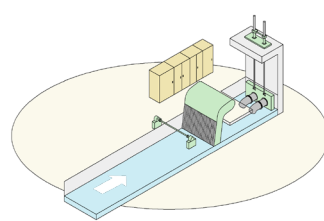
Solves past problems and issues,
a technology with confirmed effectiveness

Solved by the pump gate

Conventional Pumping
Station



Pump Gate



Features of the Pump Gate

- Building for pump gate : Not required
- Use of existing stock : Possible
- Number of equipment items : Small

Features of the Pump Gate

- Construction period
- Acquisition of new land
- Construction and maintenance costs

Solved by full speed at any water level operation

All Drain



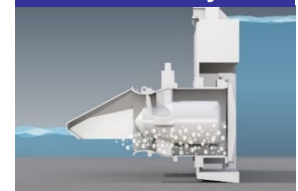
Discharge rate
100%

Air/Water



Discharge rate
0~100%

Standby



Discharge rate
0%

Operable from low water level thanks to
full speed at any water level operation

[Domestic delivery record]
more than 200 units

Case Study of Tamba-Sasayama City

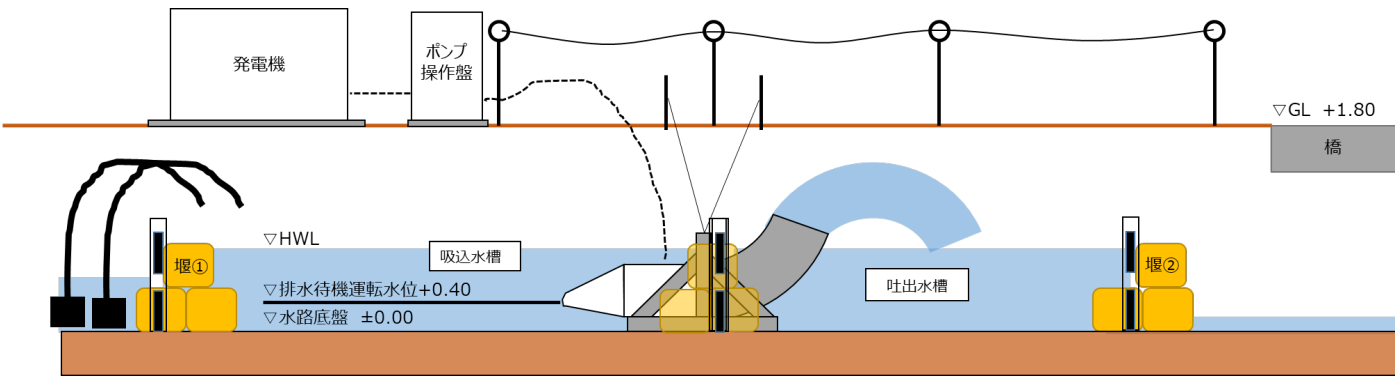


1. Demonstration Test Overview

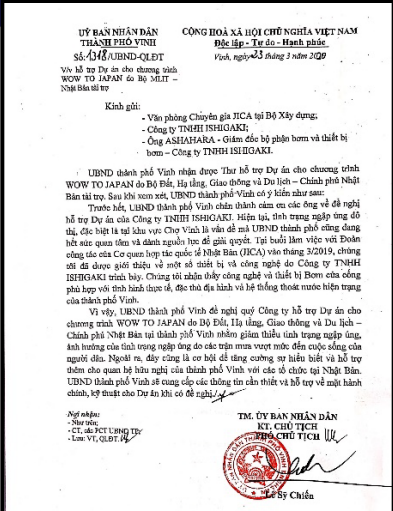
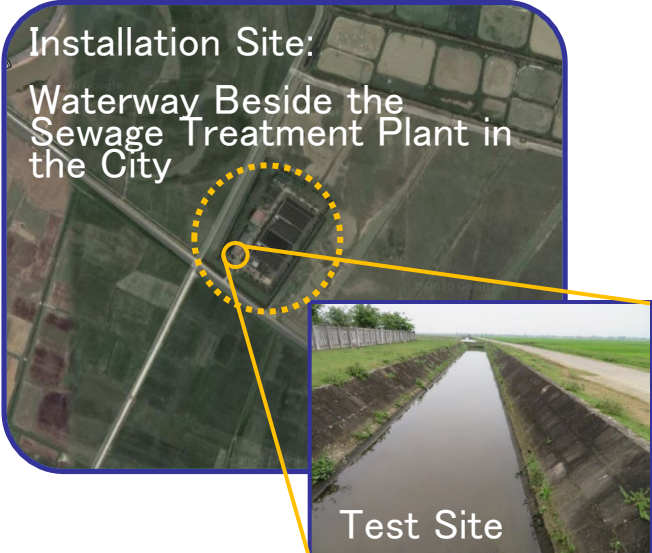
Objective: Demonstrate flood-control effectiveness, operability, dispelling of concerns about maintainability such as debris and failures, and suitability

Implementation Details

· Verification of operating states · Foreign-object (debris, etc.) passage test · Operation and maintenance training · Maintainability



Selection of the Candidate Site for the Demonstration



Letter from the Vice Chairman of the Vinh City People's Committee

1. Demonstration Test Overview

Dissemination Activities Carried Out in This Project



Content of Independent Activities

- Horizontal deployment; consideration of business partnerships with local companies
- PR to the local government, consultants, and contractors
- Deepening understanding of the product and project through a study tour to Japan

1. Demonstration Test Overview

2. Demonstration Test & Seminar

3. Independent Activities

2. Demonstration Test & Seminar

Demonstration Test Details

- **Verification of operating states**
- Foreign-object (debris) pass-through test

1. All Drain Operation



2. Air/Water Mixed Operation



3. Standby Operation



Test Observation Scene



2. Demonstration Test and Seminar

Demonstration Test Details

- Verification of operating states
- **Foreign-object (debris) pass-through test**

1. Install Collection Net



2. Debris Feeding



3. Stop Operation



4. Confirm Pass-Through



2. Demonstration Test and Seminar

Dissemination Activities and Strategy

- **Conduct technical seminar** - Prepare technical manual - Conduct case study

No.	Theme	Presenter
1.	Japan's policy and experience on urban flood control	Ministry of Construction, Vietnam Mr. Tamoto, JICA expert
2.	Introduction of the pump gate "Flood Buster"	Ishigaki Co., Ltd. Masaaki Ito
3.	Case study in Vinh City	Nihon Techno Co., Ltd. Yakuro Inoue
4.	Pump gate manual	Ishigaki Co., Ltd. Yu Kurita
5.	Flood control in Japan's sewerage systems	Japan Sewage Works Agency Hirokazu Iwasaki

2. Demonstration Test and Seminar

Dissemination Activities and Strategy

- **Conduct technical seminar**
- Prepare technical manual
- Conduct case study

Meeting Room (Japan Side)



Meeting Room (Vietnam Side)



Discussion



Local News Footage



2. Demonstration Test & Seminar

Dissemination Activities and Strategy

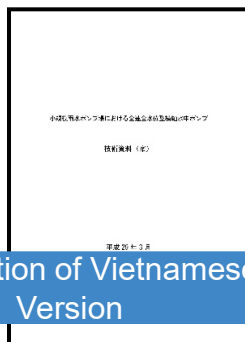
- Conduct technical seminar
- Prepare technical manual, conduct case study

Pump-Gate Prepare Technical

Translation



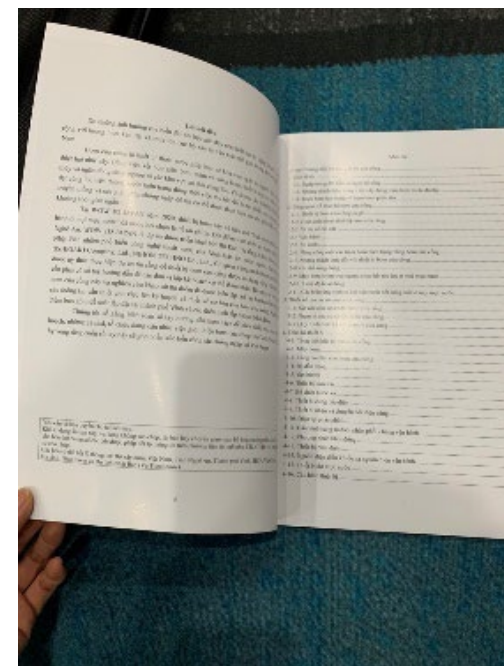
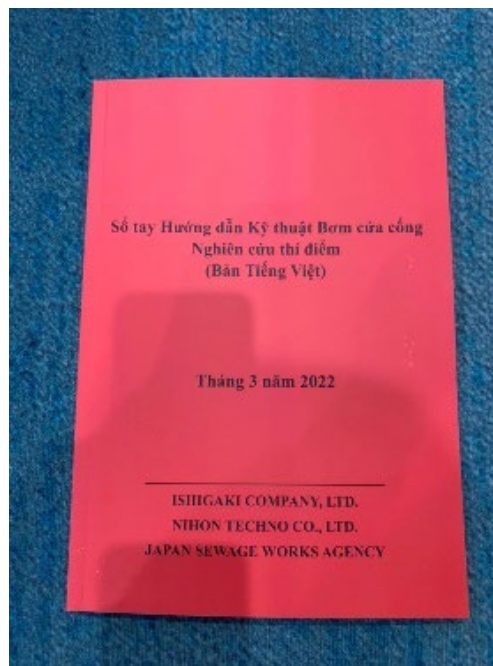
Preparation of Vietnamese
Version



Conduct Case Study Needs Survey

- Set a target area
- Prepare case study
- Confirm technical suitability

Confirmation of Horizontal
Deployment Potential



1. Demonstration Test Overview
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3. Independent Activities

Details of Independent Activities

- Horizontal deployment and study of local business-partner candidates
- PR to local government, consultants, and contractors
- Deepen understanding of the product and project via a study tour to Japan



1. Visit to Vietnam

- Visit to MOC
Meeting with director-general level
- Vinh City
Submit proposal

2. Hold Study Tour

- Factory tour
Deepen understanding of the company
- Pumping station tour
Deepen understanding of the product

3. Visit to Vietnam (Detailed Meetings)

- Presentations to relevant departments
- Study of specific areas
- Budget considerations
- Dialogue with MOC

1. Visit to Vietnam

- MOC's cooperation appreciated + announcement of the study tour
- PR to local government, consultants, and contractors PR
- Submission of a detailed proposal for the Vinh market

MOC Visit



Submit Proposal

Proposal for pumping station at Vinh Market

July/2022

ISHIGAKI COMPANY, LTD.

1) Characteristics of inundation

- (i) Habitual inundations due to low land areas with damages to agricultural foods and industrial products.
- (ii) Pumping is required to prevent inundations caused by raised river water levels.



Carrying out merchandise



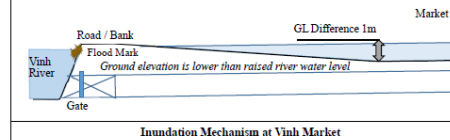
Inundation situation



Flood mark



View to embankment road



3) Plan for Pumping Station

① Proposal of Pump Station Site



Alternatives of Pump Station Site

Option	Plan-A	Plan-B
Type	Pump Gate type	Wall Mounted type
Location	Installed in existing waterways	Constructed on river side
Required Space	Small	Large
Equipment Cost	High (Pump, Gate, Actuator, Trash rake)	Low (Pump, Stand, Flap valve, Trash rake)
Civil Engineering Cost	Low	High
Land cost	Low	High
Existing Gate	Open during pump operation	Close during pump operation
Temporary waterway under construction	necessary	unnecessary

Note)

- 1) The pump is our Flood Buster.
- 2) The Flood Buster is different from conventional horizontal submersible pumps. The Flood Buster can continue to operate at any water level.
- 3) It is not anticipated that conventional horizontal submersible pumps will be used.

3. Independent Activities

2. Holding the Study Tour

- Deepen understanding of the product's features and capabilities
- Tour actual pumping stations so they can better envision the installation method and on-site setup
- Enhance corporate credibility

Participants

Last Name / Middle Name	First Name	Organization	Position
Lê Sỹ	Chiến	Vinh City (at the time)	Vice Mayor
Trần Trung	Quân	Vinh City Infrastructure Management Department	Deputy Director
Nguyễn Thế	Anh	Vinh City Project Management Board	Deputy Director
Hoàng Hồng	Khánh	Vinh City Sewerage Company (Infravi)	Chief Executive Officer (CEO)
Phạm Trung	DUNG	Hai Phong Sewerage and Drainage Company (SADCO)	Head of Economic & Technical Department
Do Thi	Gà		WOW TO JAPAN Project Coordinator & Interpreter

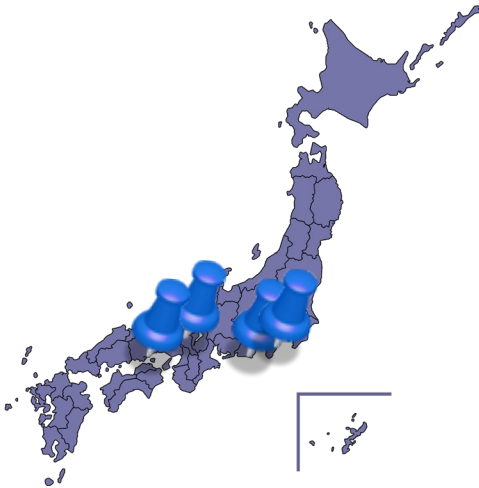
3. Independent Activities

2. Holding the Study Tour

- Schedule and tour sites

Schedule

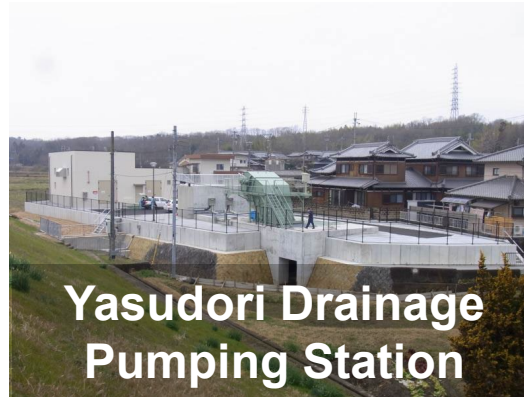
**Nov 14 (Mon) – Nov 19 (Sat)
2022**



Tour Sites



Sakaide Factory



**Yasudori Drainage
Pumping Station**



**Kyoguchi Drainage
Pumping Station**



**Kinosaki Drainage
Pumping Station**

3. Independent Activities

2. Holding the Study Tour

- Factory tour - Pump-station tour

Discussion Inside the Factory



Group Photo at the Factory



Pump-Station Tour



Discussion at the Pumping Station



3. Independent Activities

2. Holding the Study Tour

- Factory tour - Pumping station tour

Discussion Inside the Factory



Feedback After the Tour

- Efficient production system
- Confirmation of production capacity
- Performance testing in a large water tank

Pump-Station Tour



Feedback After the Tour

- Applicable to Vinh City as well
- Ideal for space saving
- Easy to operate and manage

3. Independent Activities

3. Visit to Vietnam (Detailed Meetings)

- December 15 – 21, 2022: Visit to Vietnam planned
- PR to the local government, consultants, and contractors
- Horizontal deployment and consideration of business partnerships with local companies

Vinh City

Presentations to design staff
and
local consultants
Detailed discussions including
budget

Hai Phong City

Haiphong City Sewerage
Company
To Hai Phong City
stakeholders
Proactive presentations

MOC

Aiming for top-down
project formulation



Based on the findings from our activities in Vinh City, we aim to roll out this technology to other regions.